

BODY BUMPER PAINT

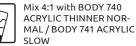
VOC compliant with the regulations

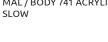
1K Thermoplastic acrylic paint

Excellent properties

Excellent mechanical properties

General Technical Description







Oven force drying -10 min / 60-65°C Air dry- 1h /22-25°C

Surface

Plastic parts of the car



Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

Product Application: Fast drying 1K paint for restoring OEM look of plastic bumpers 2 passes »» Apply in thin layers



4:1 mix with BODY 740 ACRYL NORMAL/BODY 741 ACRYL SLOW



20-25% BODY 740 ACRYL NORMAL/BODY 741 ACRYL SLOW



Ready to spray: 20-25 s Cup 4@23°C - DIN 5321123°C



Compliant Spray gun 1.5 – 1.8 mm 3-4 bar inlet pressure 2x coats = 35-40 micron



HVLP 1.5 mm 0.7 bar atomization pressure 2x coats =35-40 micron

5-10 min / 23°C Final flash off time









Always wear protective equipment



Follow the application instructions mentioned in this TDS

Flash Point: 8°C/52°F

Specific Gravity: 1.3 g/cm³

Solid Content (No thinner): 40/55% Weight

VOC (2001/42/EC) The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 610 a/L. 2004/42/IIB(e)(840)610

Theoretical Coverage: $7 - 8 m^2 / l$

Cleaning of equipment: Clean after final use with Body 740 ACRYL NORMAL

Remarks:

• Allow for additional time for combi spray booths to reach the desired temperature

• Application only with the recommended hardeners and solvents

• It should only be used by countries that do not adopt the VOC legislation.

• Do not use at temperatures below 15°C.

 Do not apply the primer as 'wet on wet' on TPA surfaces

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